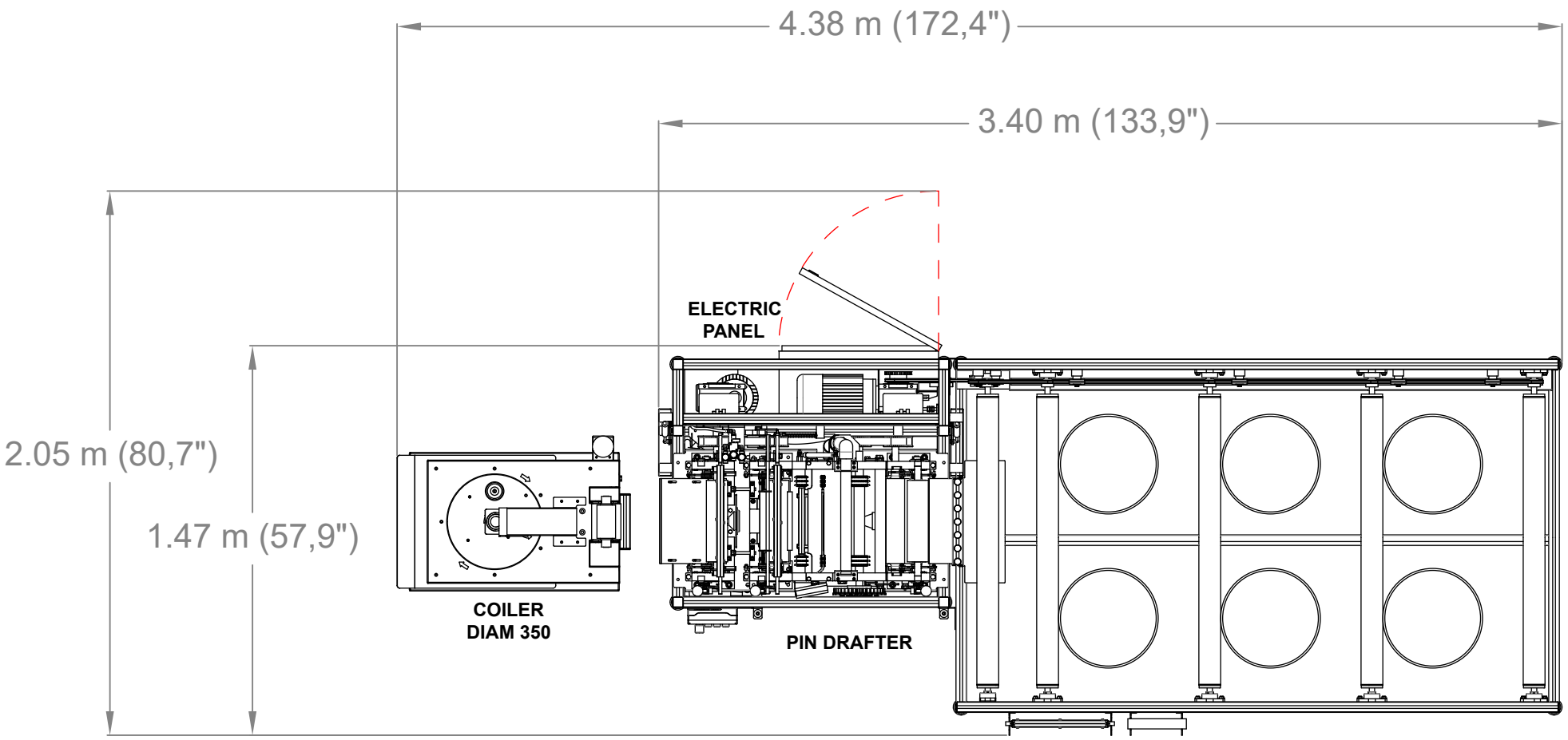RAMELLA PIN DRAFTER + CAN COILER